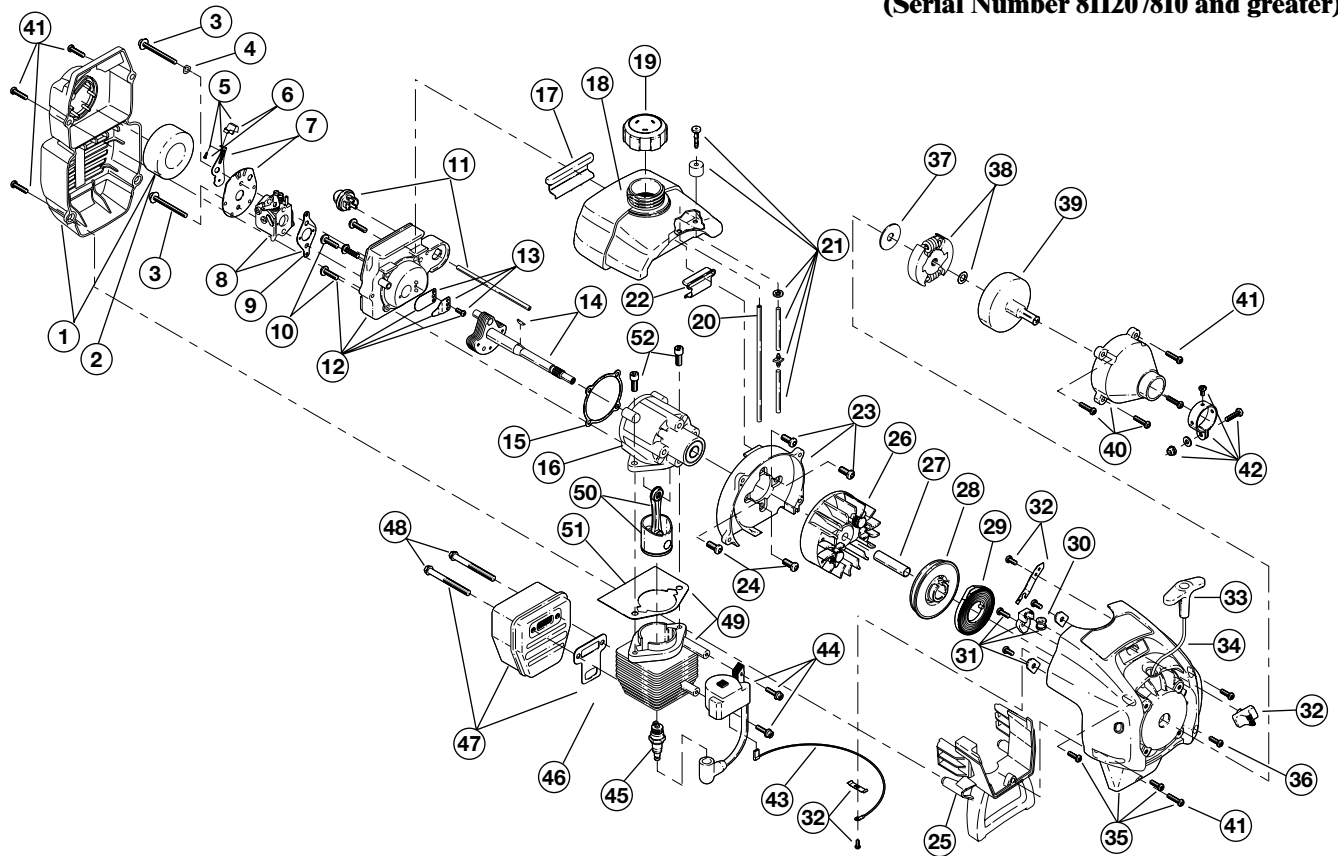


# ENGINE PARTS - MODEL 768r 2-CYCLE GAS TRIMMER/FLAIL HEAD

(Serial Number 811207810 and greater)

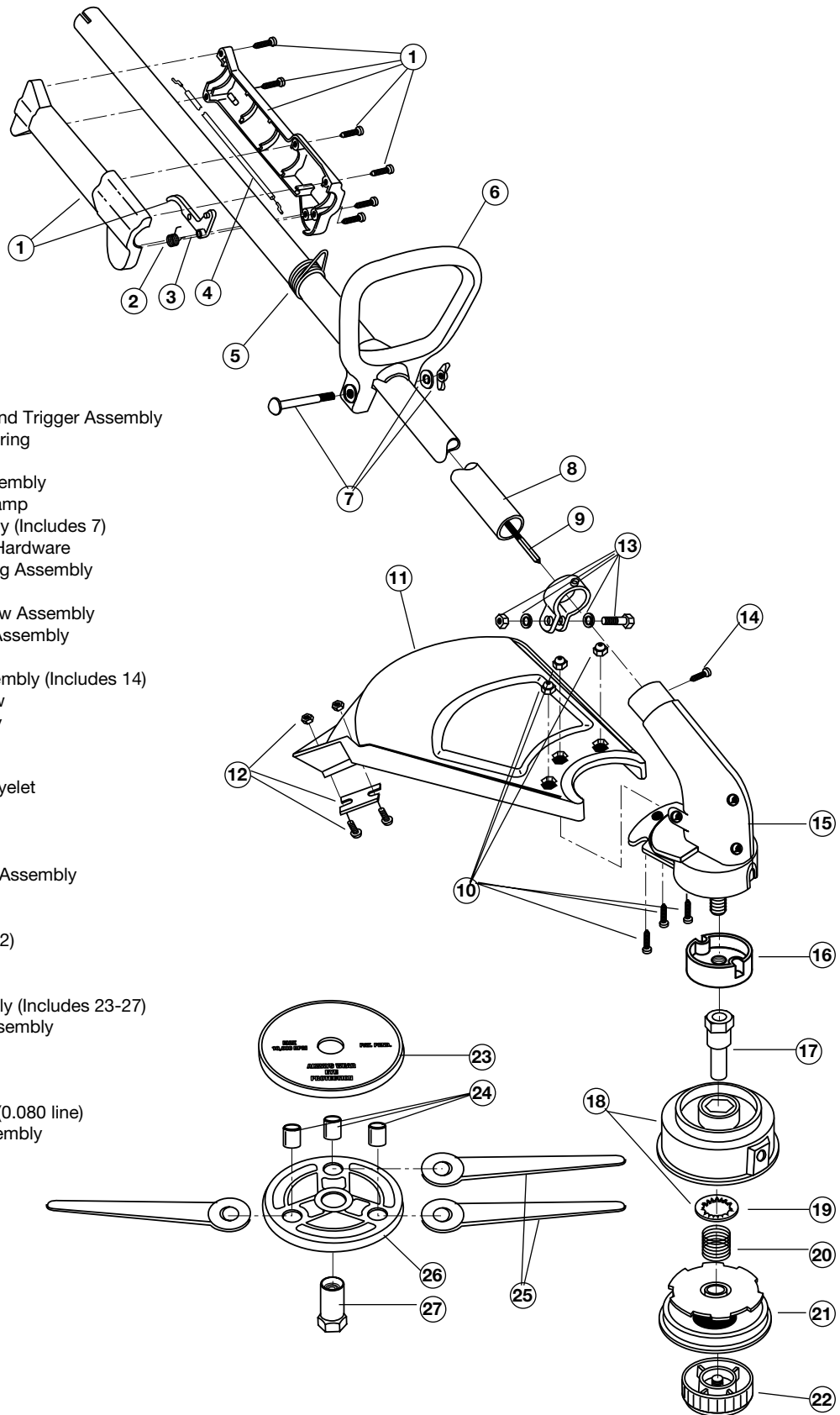


<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Item</b>	<b>Part No.</b>	<b>Description</b>
1	182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 41)	34	613103	Rope
2	180350	Air Cleaner Filter	35	181443	Starter Housing Assembly (includes 28-34 & 43)
3	180351	Carburetor Mounting Screw Assembly	36	181862	Housing Screw
4	180352	Wavy Washer	37	181074	Clutch Washer
5	182061	Choke Lever Assembly (includes 6)	38	181445	Clutch Rotor Assembly
6	182070	Choke Knob and Screw	39	153592	Clutch Drum Assembly
7	182060	Choke Lever and Plate (includes 5)	40	180098	Clutch Cover Assembly
8	182062	Carburetor Assembly W/Limiter Caps (includes 9 & 21)	41	181345	Cover Screw
9	610675	Carburetor Gasket	42	153597	Upper Clamp Assembly
10	181860	Carb Mount Screw	43	180036	Wire Lead
11	181558	Primer and Hose Assembly	44	181937	Module Assembly
12	182063	Carb Mount Assembly (includes 10)	45	610311	Spark Plug
13	684451	Reed Assembly	46	182065	Exhaust Gasket
14	181498	Power Shaft Assembly	47	182066	Muffler Assembly (includes 48)
15	612115	Carburetor Mount Gasket	48	147575	Muffler Mounting Bolt Assembly
16	180026	Crank Case Service Assembly (includes 10, 14 & 24)	49	181622	Cylinder Assembly (includes 52)
17	612134	Rear Mounting Pad	50	684449	Piston and Rod Assembly
18	181438	Fuel Tank Assembly (includes 19-21)	51	610674	Cylinder Gasket
19	181559	Fuel Cap Assembly	52	181870	Cylinder Bolt
20	181168	Fuel Return Line	*	180011	Engine Gasket Kit
21	682039	Fuel Line Assembly	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
22	145308	Front Mounting Pad	*	180090	O.E.M. Carburetor Repair Kit (Zama)
23	153520	Shroud Assembly	*	181873	Gasket Diaphragm Repair Kit (Walbro)
24	181861	Shroud Screw	*	180091	Gasket Diaphragm Repair Kit (Zama)
25	182064	Shroud Extension and Stand	*	180530	Piston Ring
26	180929	Flywheel Assembly	*	181623	Short Block Assembly (includes 10, 14, 16, 24, 45, 49-52)
27	181065	Spacer	*	610676	Flywheel Key
28	181597	Recoil Pulley Assembly	*	181501	Starter Housing Screw Set
29	613102	Recoil Spring	*	610309	Crankcase Seal
30	611061	Rope Guide	*	181599	Clutch Springs (Qty. 2)
31	181441	Pulley Retainer Assembly	*		Items Not Shown
32	181442	Switch Assembly (includes 43)			
33	181079	Pull Handle			

# BOOM AND TRIMMER PARTS - MODEL 768r

## 2-CYCLE GAS TRIMMER/FLAILHEAD

(Serial Number 811207810 and greater)



Item	Part No.	Description
1	181678	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	181557	Throttle Trigger
4	182068	Throttle Cable Assembly
5	610327	Shoulder Strap Clamp
6	180869	D-Handle Assembly (Includes 7)
7	180870	Handle Mounting Hardware
8	181569	Drive Shaft Housing Assembly
9	181550	Drive Shaft
10	180547	Guard Mount Screw Assembly
11	180548	Guard and Blade Assembly
12	180553	Blade Assembly
13	153597	Lower Clamp Assembly (Includes 14)
14	145569	Anit-rotation Screw
15	181990	Gearbox Assembly
16	182165	Driver
17	145896	Spool Shaft
18	153599	Outer Spool and Eyelet
19	612026	Retainer
20	610317	Spring
21	610318	Inner Reel
22	153066	Bump Head Knob Assembly
23	182008	Flail Head Top
24	182009	Pivot Pin
25	181974	Flail Blades (Qty. 12)
26	182010	Flail Head Bottom
27	182011	Hexagon Adapter
*	181973	Flail Head Assembly (Includes 23-27)
*	682075	Shoulder Strap Assembly
*	613226	Locking Rod Tool

### Optional Accessories

- \* 610375 Cutting line, 50 ft. (0.080 line)
- \* 153577 Reel and Line Assembly
- \* 147543 Ryobi 2-Cycle Oil
- \* not shown